

Date: Wednesday, 06/05/2009 3:18:52 PM  
 User: Jean-Luc Menard

## Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd. Drawing Name : D3397 - 3  
 Job Number : 47769  
 Estimate Number : 10804  
 P.O. Number :  
 This Issue : 06/05/2009 S.O. No. :  
 Prsht Rev. : NC  
 First Issue : 11 Type : R&D MACHINED PARTS  
 Previous Run : 00015  
 Written By : ML 09-05-06  
 Checked & Approved By :  
 Comment :

Part Number : Z\_CUSTOM *adjust accpac*  
 Drawing Number : Z\_CUSTOM  
 Project Number :  
 Drawing Revision : D3397-3  
 Material :  
 Due Date : 13/05/2009 Qty: 12 Um: Each

Additional Product

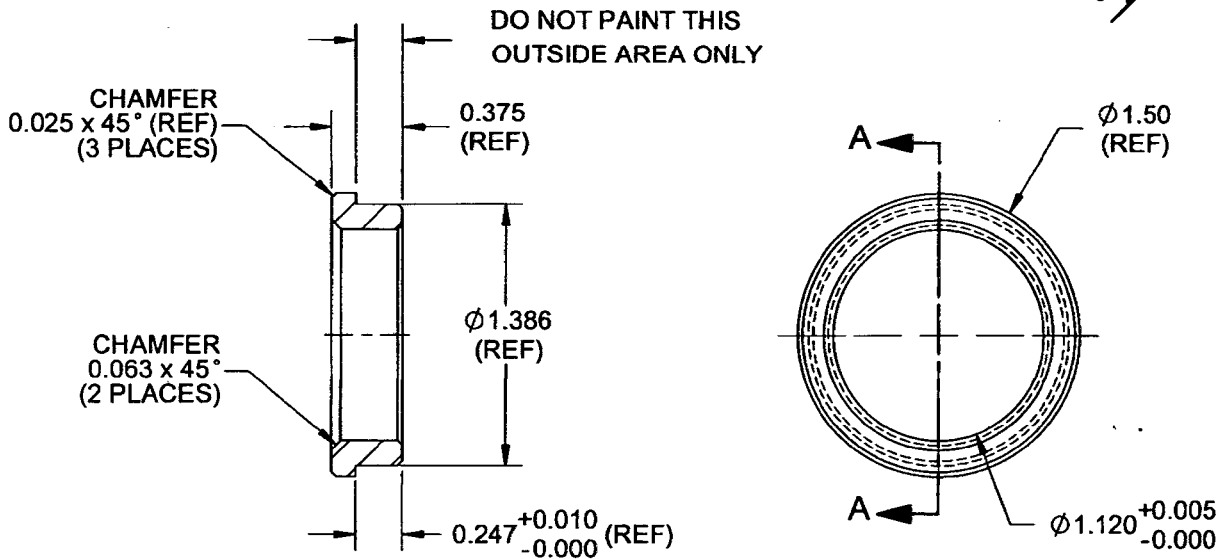
Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M1020TR2000W500	1020-1025 round tubing 2.00 x .500w
Comment: Qty.: 0.0000 f(s)/Unit Total : 0.0000 f(s) 1020-1025 round tubing 2.00 x .500w BATCH: <u>M102219</u> <i>ml 09/05/09</i> (12)		
2.0	DOOSAN LATHE	DOOSAN LATHE
Comment: DOOSAN LATHE TURN AS PER DWG D3397-3 <i>ml 09/05/09</i> (12)		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
Comment: INSPECT PARTS AS THEY COME OFF MACHINE <i>ml 09/05/09</i> (12)		
4.0	QC8	SECOND CHECK
Comment: SECOND CHECK <i>ml 09/05/09</i> (12)		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock in Large Fab Location: <u>Carl L.</u> <i>ml 09/05/09</i> (12)		
6.0	QC21	FINAL INSPECTION/W/O RELEASE
Comment: FINAL INSPECTION/W/O RELEASE <i>09/05/12</i>		
Job Completion <i>ml 09-05-11</i>		

**DART**

DESIGN RF	DRAWN BY RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. <b>D3397</b>	REV. A
DATE <b>05.02.10</b>		TITLE <b>WHEEL ASSEMBLY</b>	SHEET 2 OF 3 SCALE 1:1

**RELEASED**  
*[Signature]* 06/03/09**SPECIFICATION CONTROL DRAWING***w/047769***SECTION A-A****D3397-3 RETAINER****NOTES:**

- 09.05.06*  
*m1020T2.00 w. 500*
- 1) MATERIAL: REMOVE FROM McMASTER-CARR P/N 4997T28 AND MODIFY AS SHOWN
  - 2) FINISH: POWDER COAT FIRE RED (REF. 4.3.5.10) PER DART QSI 005 4.3
  - 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) ALL DIMENSIONS ARE IN INCHES
  - 5) BREAK ALL SHARP EDGES 0.005 TO 0.025
- [Signature]* 09/05/12

**COPYRIGHT © 2005 BY DART AEROSPACE LTD.**

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.